



# Product Information

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## LASER TRANSFER

**Description** Printable sheets, in sizes A4 or A3, for printing with laser / color copiers (printer settings are shown on the next sheet).

Suitable for white or dark textiles, in cotton polyester or poly-cotton blends, not treated.

### Usage

- Print your design and if needed cut out the contours.
- For open images or lettering use a plotter with an optical eye function.
- Peel the backing paper off or remove the print using an Application Tape (in case of open images or lettering) and place the transfer on the t-shirt.
- Cover the design with a sheet of normal paper and a cloth and press for 20 or 40 seconds, as shown here on the right
- Remove all sheets and the cloth or, if used, remove the Application Tape immediately.
- Press again covering with silicon paper glossy side down for 40 seconds.
- Rub the silicon paper with a piece of textile until the print cools down to avoid the toner sticking to the silicon paper.
- Peel off the silicon paper.
- For a softer touch stretch the garment along the width.



**Average thickness**  
100 microns



**Suggested cutting settings**  
new blade at 45°  
force 80 gf  
speed 20 cm/s



**Transfer**  
**Automatic press**  
20 + 40 seconds at 200°C  
high pressure  
(4-5 bar)  
**Manual press**  
40 + 40 seconds at 200°C  
high pressure  
(4-5 bar)

### Washing

Wait at least **24 hours** from application before washing.  
Washing resistance up to **40°C**, best inside-out.  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning.  
Not suitable for tumble dryer.

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



www.tuv.com  
ID: 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you

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c.s. € 103.300 i.v.  
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## PRINTERS SETTINGS

BRAND	MODEL	SETTINGS	BRAND	MODEL	SETTINGS	
CANON	serie CLC *	Heavy Paper	NASHUATE	DSC 328 *	Heavy Paper	
	CP 660 *	Not suitable		MPC2000	Cardstock	
	IRC 2880	Heavy Paper		MPC2500AD	Cardstock	
	C1	Heavy Paper 2		MPC2500e	Cardstock	
DEVELOP	QC 2235+	Labels 1	OKI	SPC 420 DN	Cardstock 1	
	QC 3101	Labels 1		C 3100/3200	Labels	
	ineo 450+	Labels 1		C 3300/3400	Glossy Paper	
	ineo 250+	Labels		C 5200/5500	Labels	
EPSON	Laser C 8500	Not suitable		C 5600/5900	Labels 2	
	Laser C 8600	Labels		8600 - 8800	Labels 2	
	Aculaser C 1100	Not suitable		C 5200/5400	Labels	
	Aculaser C	Labels		C 5700	Glossy Paper	
HP	1500 L	Heavy Paper		C 9300/9500	Labels	
	2500 L	Heavy Paper		C 9600 / 9800	Labels	
	2550 L	Ultra Heavy Paper		C711 WT	Labels 2	
	3500 N	Labels		RICOH	Aficio AP3800C	Labels
	4550	Heavy Paper		Aficio 2228C *	Heavy Paper	
	3550	Labels		Aficio C811	Ultra Heavy Paper 3	
	3600	Labels		Aficio CS510E	Ultra Heavy Paper 3	
KYOCERA	FS-C5020N	Special/Heavy Paper		Aficio DSC428	Heavy Paper	
	KM-C2520	Heavy Paper		Aficio	Heavy Paper 1	
	KM-C2525E	Heavy Paper		TALLY	8004/81004 *	Labels
	KM-C3225	Heavy Paper		8008	Labels	
	KM-C3232E	Heavy Paper		8204 *	Labels	
	KM-C4035E	Heavy Paper		8006e *	Heavy Paper	
LEXMARK	C912	Heavy Paper	TOSHIBA	eStudio 211c *	Ultra Heavy Paper 2	
MINOLTA	MagiColor 2 *	Transparent		eStudio 311c *	Ultra Heavy Paper 2	
	Bizhub	Labels 1		eStudio2500c	Ultra Heavy Paper 2	
	Bizhub	Labels 1		eStudio3500c	Ultra Heavy Paper 2	
	Bizhub	Labels 1	UTAX	eStudio3510c	Ultra Heavy Paper 2	
	Bizhub Pro C500	Normal 105g		CDC1526D	Heavy Paper	
	CF 2002	Labels 1		XANTE	600 *	Heavy Paper
	CF 3102	Labels 1 o 2		1200 PRO *	Heavy Paper	
	QMS 2200 *	Labels	XEROX	ILLUMINA	Labels	
	QMS 2300 DL	Ultra Heavy Paper		DC 12 *	Heavy Paper	
	QMS 2350	Ultra Heavy Paper		DC 3535	Light Paper	
	MC 2400 W	Labels		Workcenter	Labels	
	QMS 6100 DL *	Heavy Paper		DC 50 *	Heavy Paper	
	Bizhub C253	Labels 1		M 24	Light Paper	
	Bizhub C203	Labels 1		Phaser 7400	Light Paper	
	Bizhub C353	Labels 1		Phaser 7750	Light Paper	
SHARP	MX2300N	Heavy Paper		DC 240/250	Heavy Paper	
				DC 1250	Heavy Paper 1	

\* silicon oil fusor



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